Subject: Pressure Carriage Roll Pin Replacement **Bulletin No.: 69**

[ ]	Factory Modification	Applies to:	Modification Schedule:	Factory Installed _____
[ ]	Field Modification			
[ ]	Safety Information		[ ] TBS	Field Installed _____
[X]	Technical Information	RG Series	[ ] Next Call	
[ ]	General Information		[ ] Next PM	Fitting time _____
[ ]	Adv. Tech Information		[ ] As Necessary	

RG PRODUCTS:

PRESSURE CARRIAGE ROLL PIN REPLACEMENT INSTRUCTIONS

I. Parts Needed

A. Two 1" x 5/32" roll pins. (Available at most hardware or auto parts stores.)

II. Tools Needed

A. Ball peen hammer
B. 5/32" punch
C. Adjustable wrench

III. Procedure (approximately 20 minutes)

A. Remove drum, pressure roller, and pressure carriage. Retain clips, rear cover, pressure solenoid, and the two screws which hold the disposal unit in place.

B. Rotate the disposal unit 90 degrees to expose the drum cavity.

C. Remove the nut on the pressure carriage and remove the pressure carriage.

D. Loosen the set screws on the pressure lever and rotate the shaft until the roll pins are facing up. Tighten the screws on the pressure lever to hold the shaft in place.

E. Drive the existing pins down until they are flush. With the punch, drive them approximately 3 mm down into the shaft.

F.. Drive the new pins on top of the old ones. Make sure approximately 4 mm is still left exposed to ensure pressure carriage does not pivot excessively.

G. Reassemble the unit.

H. Perform all the pressure adjustments. The pressure lever should be set at 1 to 2 mm. Before performing the pressure lever adjustment, make sure the squeegee gap has been set o the new standard.